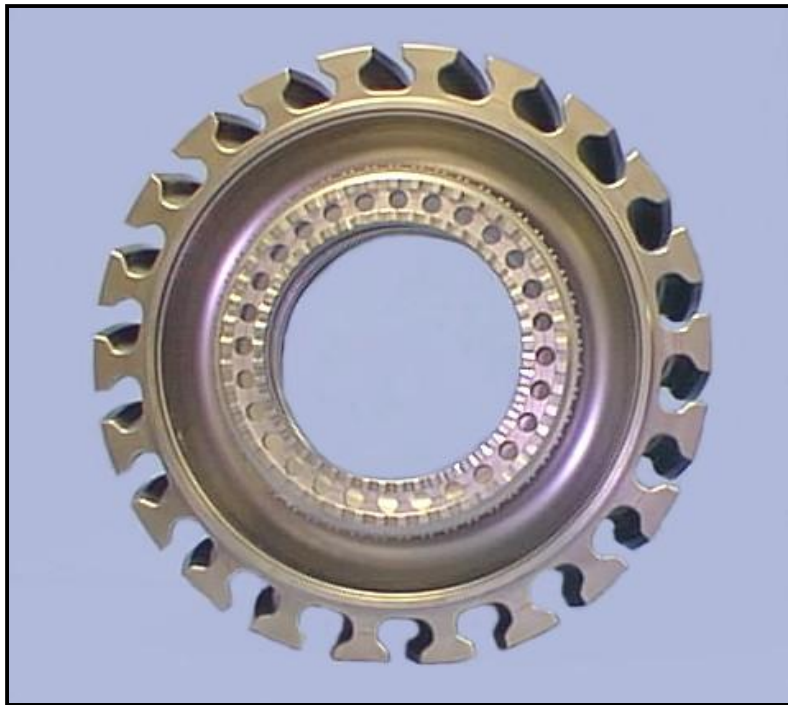




GKN Aerospace  
Chem-tronics Inc.

# Rolls Royce RB211-535E4

## STAGE 1 FAN DISC



### Reference

Engine Manual 72-31-12

### Typical Part Numbers

UL16174, UL16175, UL16194, UL21343, UL24536

### General Information

Aircraft Type: B757

## Available Repair Scope

### Basic Overhaul:

Engine Manual Inspections

FRS 3253 Blend Minor Damage

FRS 3410 Blend Curvic Teeth

FRS 4965 Blend Minor Scores

FRS 4966 Blend Minor Nicks

FRS 5083 Replace Anti-Score Ring

FRS 5640 Remove Fretage from Bucket Groove

FRS 5669 Replace Dry Film Lubricant and Chocking Pads

FRS 5673 Shot Peen Disc

### Service Bulletins:

SB 72-8354 Install New Chocking Pads



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*Proprietary Information - Revised 03-15-2006*